



AX® Fasteners

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AccFast®

RIVET GUIDE

DOME HEAD BLIND RIVETS

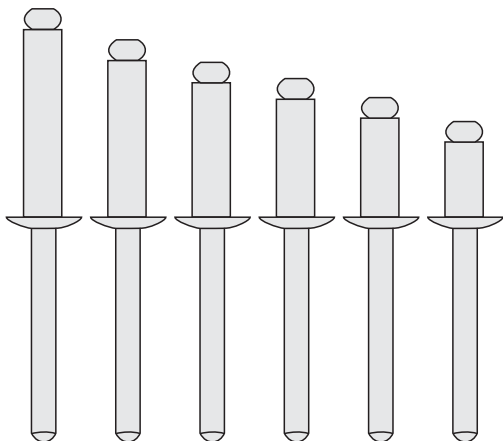
Rivet Size	Rivet Diameter	Rivet Length	Grip Range	Drill Bit Size
3-2	2.4mm	6.0mm	3.2mm	3/32 Jobber 2.5
3-3	or	8.0mm	4.8mm	
3-4	3/32	9.0mm	6.4mm	

Rivet Size	Rivet Diameter	Rivet Length	Grip Range	Drill Bit Size
4-1	3.2mm or 1/8	4.8mm	1.6mm	1/8 Jobber 3.3 No. 30
4-2		6.4mm	3.2mm	
4-3		8.0mm	4.8mm	
4-4		9.6mm	6.4mm	
4-5		11.5mm	8.0mm	
4-6		12.7mm	9.5mm	
4-7		15.0mm	11.0mm	
4-8		16.1mm	12.7mm	
4-9		18.6mm	14.2mm	
4-10		19.1mm	16.0mm	
4-12		25.0mm	19.0mm	

Rivet Size	Rivet Diameter	Rivet Length	Grip Range	Drill Bit Size
5-1	4.0mm or 5/32	5.8mm	1.6mm	5/32 Jobber 4.1 No. 20
5-2		7.0mm	3.2mm	
5-3		8.5mm	4.8mm	
5-4		10.0mm	6.4mm	
5-5		11.4mm	8.0mm	
5-6		13.0mm	9.6mm	
5-7		15.5mm	11.0mm	
5-8		16.5mm	12.7mm	
5-9		18.6mm	15.0mm	
5-10		19.5mm	16.0mm	
5-12		24.0mm	19.0mm	

Rivet Size	Rivet Diameter	Rivet Length	Grip Range	Drill Bit Size
6-1	4.8mm or 3/16	6.4mm	1.6mm	3/16 Jobber 4.9 No. 11
6-2		7.5mm	3.2mm	
6-3		9.6mm	4.8mm	
6-4		11.0mm	6.4mm	
6-5		12.7mm	8.0mm	
6-6		14.5mm	9.5mm	
6-7		16.2mm	11.0mm	
6-8		17.5mm	12.7mm	
6-9		19.0mm	15.0mm	
6-10		20.4mm	16.0mm	
6-11		22.5mm	18.1mm	
6-12		25.0mm	19.0mm	
6-14		27.4mm	22.2mm	
6-16		31.0mm	25.4mm	
6-20		38.0mm	31.8mm	
6-22		40.0mm	33.8mm	
6-25		44.0mm	37.8mm	

Rivet Size	Rivet Diameter	Rivet Length	Grip Range	Drill Bit Size
8-2	6.5mm or 1/4	7.5mm	3.2mm	1/4 Jobber 6.5
8-4		11.0mm	6.4mm	
8-6		14.5mm	9.5mm	
8-8		17.5mm	12.7mm	
8-10		20.4mm	16.0mm	
8-12		25.0mm	19.0mm	
8-16		31.0mm	25.4mm	



MULTI GRIP RIVETS

Rivet Size	Rivet Diameter	Rivet Length	Grip Range	Drill Bit Size
4-3	3.2mm	8.0mm	1.0 - 4.8mm	1/8, No. 30 Jobber 3.3
5-4	4.0mm	10.0mm	1.6 - 6.4mm	5/32, No 20 Jobber 4.1
5-6		12.0mm	4.8 - 9.6mm	
6-6	4.8mm	14.3mm	3.2 - 9.6mm	3/16, No 11 Jobber 4.9
6-8		17.5mm	8.0 - 12.7mm	
6-12		25.0mm	11.2 - 19.1mm	

NOTE: This information is provided for guidance purposes only and should not be used when working to stringent specifications.